

THIN INJECTION MOLDED ARTICLES

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ABSTRACT OF THE DISCLOSURE

10 A thin injection molded article is composed of a  
composite resin material of organic clay 2 dispersed in a  
polymer 1. The polymer comprises a blend of  
polyphenylene oxide and a butadiene-styrene copolymer.  
The relationship between the maximum flow length L of the  
composite resin material in the thin injection molded  
article and the average thickness t of the thin injection  
15 molded article satisfies the inequality:  $L/t \geq 70$ .